# **Ball Valve Manifolds**

**BVM2R Series** 2 ball valve manifold, remote mount style rated up to 6,000 psi

**BVM2D Series** 2 ball valve manifold direct instrument mount style rated up to 6,000 psi

**BVM3R Series** 3 ball valve manifold, remote style rated up to 6,000 psi

**BVM3D Series** 3 ball valve manifold direct instrument mount style rated up to 6,000 psi

**BVMDBB Series** Double block and bleed valve manifold rated up to 6,000 psi

**BVM4R Series** 4 ball valve manifold, remote style rated up to 6,000 psi

**BVM5R Series** 5 ball valve manifold, remote style rated up to 6,000 psi

**BVM5D Series** 5 ball valve manifold direct instrument mount style rated up to 6,000 psi

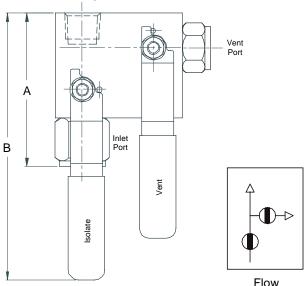
**ADM-PRO<sup>™</sup>** Ball Valve Type Air distribution manifolds rated up to 6,000 psi

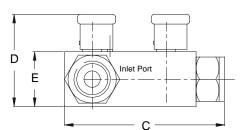
How to order the above An explanation of the part numbering system



Note: Can be supplied with mounting holes

Outlet / Gauge Port





### **Part Numbers**

St/St Part No.	Connections Size	Α	В	С	D	E	Vent Port Size	Weight (Kgs)
BVM2R2NS	1/4" NPT female inlet x 1/4" NPT female outlet	80	161	93	54	32	1/4" NPT female (plugged)	1.4
BVM2R4NS	1/2" NPT female inlet x 1/2" NPT female outlet	92	161	93	54	32	1/4" NPT female (plugged)	1.5

For 6,000 psi version add "P" i.e. PBVM2R4NS For male inlet add"-1M" i.e. BVM2R4NS-1M

Seat materials: 6,000 psi = Peeke Seal Materials: Body = PTFE - Stem = Peeke

See technical section for important additional valve data. © 1999



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# **BVM2R Series**

**General Information** 

# 2 ball valve manifold, remote mount style. Rated up to 6,000 psi

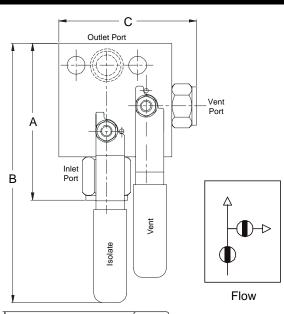
The BVM2R series block and bleed 2 ball valve configuration manifold is especially suited for applications where vicious process mediums are used. The manifold has a clear 10mm bore suitable for rodding. The BVM2R also has soft replaceable seats for easy "on site" maintenance and to extend service life. Being soft seated means the BVM2R offers bubble tight shut off with liquid and gas mixtures. Vent port is supplied 1/4" female fitted with a safety-blanking plug as standard.

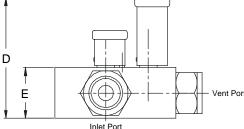
#### **Design Features**

- Isolate and vent / block and bleed 2 valve manifold, floating balls, soft seated.
- Roddable 10mm clear bore.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Vent port supplied plugged as standard
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Compact overall, economical design.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- Full material traceability.
- 100 % Hydrostatic testing.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate (seats Graphoil)
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.



Shown with mounting holes (option -MH)





# **BVM2D Series**

#### <u>General Information</u> 2 ball valve manifold, direct instrument mount style Rated up to 6,000 psi

The BVM2D series block and bleed 2 ball valve configuration manifold is especially suited for mounting directly to an instrument. Applications where vicious process mediums are used can also be dealt with easily due to the manifold having a clear 10mm bore suitable for rodding. The BVM2D also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM2D offers bubble tight shut off with liquid and gas mixtures. Vent port is supplied 1/4" female fitted with a safety blanking plug as standard.

### **Design Features**

- Isolate and vent / block and bleed 2 valve manifold for direct mounting in one compact body.
- Roddable 10mm clear bore, floating balls, soft seated instrument manifold.
- Vent port supplied plugged as standard
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- Full material traceability.
- 100 % Hydrostatic testing.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

### Part Numbers

NP1 female vent (plugged)   1/2" NPT female inlet x 1/2" 1/4" NPT female	Veight (Kgs)	Port Size	Vent Port	E	D	С	В	Α	Connections <sub>Size</sub>	St/St Part No.
PVM2D4NS 1/2" NPT female inlet x 1/2" 105 174 02 76 22 1/4" NPT female	1.8			32	76	93	174	93		BVM2D2NS
DVIVI2D4INS NPT female vent 105 174 93 76 32 (plugged)	1.9			32	76	93	174	105		BVM2D4NS

For 6,000 psi version add "P" i.e. PBVM2D4NS - For male inlet add"-1M" i.e. BVM2D4NS-1M Seat materials: 6,000 psi = Peek® Seal Materials: Body = PTFE - Stem = Peek®

See technical section for important additional valve data

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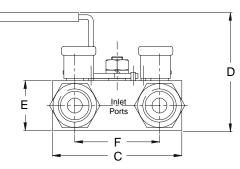
# **BVM3R Series**

#### **General Information**

# 3 ball valve manifold, remote style Rated up to 6,000 psi

The BVM3R series 2 x isolate 1 x equalise 3 ball valve configuration manifold is especially suited for applications where vicious process mediums are used. Having an equalising valve allows easy calibration / zeroing of an instrument. The manifold has a clear 10mm bore suitable for rodding. The BVM3R also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM3R offers bubble tight shut off with liquid and gas mixtures.

### 



#### **Design Features**

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- 2 x isolation, 1 x equalise 3 valve manifold in one compact body, floating balls, soft seated.
- Roddable 10mm clear bore.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- 100 % Hydrostatic testing & full material traceability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

Note: can be supplied with additional 1/4" female purge / drain ports (option -PP)

#### Part Numbers

St/St Part No.	Connections Size	Α	В	С	D	E	F	Weight (Kgs)
BVM3R2NS	1/4" NPT female inlet x 1/4" female outlet	99	180	82	75	32	54	1.8
BVM3R4NS	1/2" NPT female inlet x 1/2" female outlet	111	180	82	75	32	54	1.8

For 6,000 psi version add "P" i.e. PBVM3R4NS For male inlet add"-1M" i.e. BVM3R4NS-1M

Seat materials: 6,000 psi = Peek
Seal Materials: Body = PTFE - Stem = Peek

See technical section for important additional valve data. © 1999



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# **BVM3D Series**

**General Information** 

# 3 ball valve manifold, direct mount style Rated up to 6,000 psi

The BVM3D series 2 x isolate 1 x equalise 2 ball valve configuration manifold is especially suited for mounting directly to an instrument, applications where vicious process mediums are used are also dealt with easily due to the manifold having a clear 10mm bore suitable for rodding. Having an equalising valve allows easy calibration / zeroing of an instrument. The BVM3D also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM3D offers bubble tight shut off with liquid and gas mixtures.

#### **Design Features**

- 2 x isolation, 1 x equalise 3 valve manifold for direct mounting in one compact body.
- Roddable 10mm clear bore, floating balls, soft seated.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- 100 % Hydrostatic testing & full material tracability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

Note: can be supplied with additional 1/4" female purge / drain ports. (option -PP)

### **Part Numbers**

Е

Equalise

Inlet

Por

St/St Part No.	Connections <sub>Size</sub>	Α	В	С	D	E	F	Weight (Kgs)
BVM3D2NS	1/4" NPT female x 54mm centres direct instrument mount	109	190	83	90	32	54	1.9
BVM3D4NS	1/2" NPT female x 54mm centres direct instrument mount	121	190	83	90	32	54	2.0

For 6,000 psi version add "P" i.e. PBVM3D4NS For male inlet add"-1M" i.e. BVM3D4NS-1M

Seat materials: 6,000 psi = Peek® Seal Materials: Body = PTFE - Stem = Peek®

Inlet

Ports

F

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Outlet Ports

Inlet

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Isolate

А

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Flow

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See technical section for important additional valve data.



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# **BVMDBB** Series

#### **General Information**

### Double block & bleed valve manifold Rated up to 6,000 psi

The Alco BVM double block and bleed valve offers bubble tight primary isolation, captive venting and secondary isolation to an instrument. Available from vacuum to 10,000 psi rated pressures and -50°C to 240°C working temperature. Many other options apply such as anti-tamper locking devices and actuators. Repair / seat kits available to extend service life. A compact solution for piping to instrument applications.

#### Design Features

- 2 x isolation, 1 x vent in one compact body. •
- Roddable 10mm clear bore.
- Anti blow-out internally loaded stem for safety.
- Vent port supplied plugged as standard.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peek®, PVDF®, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- 100 % Hydrostatic testing & full material traceability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision

#### Part Numbers

Isolate

Isolate

Α

St/St Part No.	Connections Size	Α	В	С	D	E	Vent Port Size	Weight (Kgs)
BVMDBB4NS	1/2" NPT female in / out 1/4" NPT female vent port	133	10	80	75	32	1/4" NPT female (plugged)	1.4
BVMDBB6NS	3/4" NPT female in / out 1/4" NPT female vent port	160	12.5	92	81	38	1/4" NPT female (plugged)	2.3
BVMDBB8NS	1" NPT female in / out 1/4" NPT female vent port	220	19	115	95	50	1/4" NPT female (plugged)	5.8

For needle valve vent change Pt No. to BVMDBBBNB4NS For male inlet add"-1M" i.e. BVMDBB4NS-1M

Seal Materials: Body = PTFE - Stem = Peek® Seat materials: 6,000 psi = Peek®

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Outlet Port

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See technical section for important additional valve data. © 1999



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# **BVM4R Series**

#### **General Information**

### 4 ball valve manifold, remote style Rated up to 6,000 psi

The BVM4R series 2 x isolate 1 x vent 1 x equalise 4 ball valve configuration manifold is especially suited for applications where vicious process mediums are used. Having an equalising valve allows easy calibration / zeroing of an instrument. The manifold has a clear 10mm bore suitable for rodding. The BVM4R also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM4R offers bubble tight shut off with liquid and gas mixtures. Vent port is supplied with a safety blanking plug as standard.

#### **Design Features**

- 2 x isolation, 1 x vent 1 x equalise 4 valve manifold in one compact design, floating balls, soft seated.
- Roddable 10mm clear bore.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- 100 % Hydrostatic testing & full material traceability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

Note: Can be supplied with additional 1/4" female purge / drain ports. (option -PP)

### Part Numbers

St/St Part No.	Connections <sub>Size</sub>	Α	В	С	D	E	F	Vent Port Size	Weight (Kgs)
BVM4R2NS	2 x 1/4" NPT female inlet x 2 x 1/4" NPT female instrument connection	100	180	128	75	32	54	1 x 1/4" NPT female (Plugged)	2.4
BVM4R4NS	2 x 1/2" NPT female inlet x 2 x 1/2" NPT female instrument connection	112	180	128	75	32	54	1 x 1/4" NPT female (Plugged)	2.5

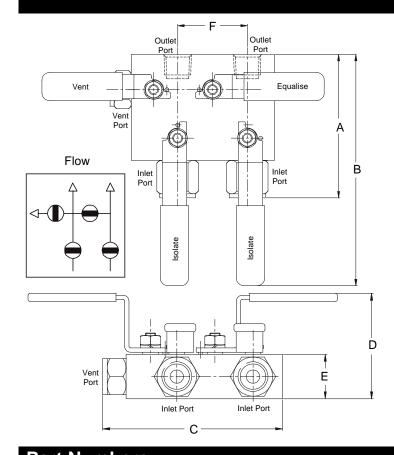
For 6,000 psi version add "P" i.e. PBVM4R4NS For male inlet add"-1M" i.e. BVM4R4NS-1M

Seat materials: 6,000 psi = Peeke Seal Materials: Body = PTFE - Stem = Peeke

See technical section for important additional valve data.

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Dims are in mm (Appx)

# **BVM5R Series**



### 5 ball valve manifold, remote style Rated up to 6,000 psi

The BVM5R series 2 x isolate 2 x equalise 1 x vent 5 ball valve configuration manifold is especially suited for applications where vicious process mediums are used. Having an equalising valve allows easy calibration / zeroing of an instrument. The manifold has a clear 10mm bore suitable for rodding. The BVM5R also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM5R offers bubble tight shut off with liquid and gas mixtures. Vent ports are supplied with a safety blanking plug as standard.

#### **Design Features**

- 2 x isolation, 2 x equalise and 1 x vent 5 valve manifold in one compact body.
- Roddable 10mm clear bore, floating balls, soft seated.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torgue 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peek®, PVDF®, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- 100 % Hydrostatic testing & full material traceability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

Flow

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(DP)

Note: Can be supplied with compact "T" bar handles. (option -M)

### **Part Numbers**

Inlet Port

NP1 female instrument connection (Plugged)   BVM5R4NS 2 x 1/2" NPT female inlet x 2 x 1/2" 118 190 149 100 32 54 88 1/4" NPT female	St/St Part No.	Connections Size	Α	В	С	D	E	F	G	Vent Port Size	Weight (Kgs)
I BV/M5R4NS I I 118 I 190 I 129 I 100 I 32 I 54 I 88 I I I I I I I I I I I I I I I I I	BVM5R2NS		106	190	149	100	32	54	88		2.7
NPT female instrument connection 100 100 100 00 00 00 (Plugged)	BVM5R4NS	2 x 1/2" NPT female inlet x 2 x 1/2" NPT female instrument connection	118	190	149	100	32	54	88	1/4" NPT female (Plugged)	2.8

For 6,000 psi version add "P" i.e. PBVM5R4NS For male inlet add"-1M" i.e. BVM5R4NS-1M

Seat materials: 6,000 psi = Peek® Seal Materials: Body = PTFE - Stem = Peek®

F

Vent Port

Vent Port

G

С

Outlet Port

Equalise #2

Inlet Port

Vent

Isolate

Inlet

Port

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В

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Е

Outlet Port

Isolate

Equalise #1

Inlet Por

See technical section for important additional valve data.



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# **BVM5D Series**

#### **General Information**

# 5 ball valve manifold, direct mount style Rated up to 6,000 psi

The BVM5D series 2 x isolate 2 x equalise 1 x vent 2 ball valve configuration manifold is especially suited for mounting directly to an instrument, applications where vicious process mediums are used are also dealt with easily due to the manifold having a clear 10mm bore suitable for rodding. Having an equalising valve allows easy calibration / zeroing of an instrument. The BVM5D also has soft replaceable seats for easy "on site" maintenance to extend service life. Being soft seated means the BVM5D offers bubble tight shut off with liquid and gas mixtures. Vent ports are supplied with a safety blanking plug as standard.

### **Design Features**

- 2 x isolation, 2 x equalise and 1 x vent 5 valve manifold for direct mounting in one compact body.
- Roddable 10mm clear bore, floating balls, soft seated.
- Anti blow-out internally loaded stem for safety.
- Can be supplied male or female inlet.
- Bi-directional floating ball design to ensure leakproof shut-off on pressure or vacuum.
- Smooth low torque 90° operation of valves.
- Two pressure ratings 2,000 psi (138 bar) or 6,000 psi (408 bar) versions, to suit most instrument ratings
- Pressure / Temperature rating -20°C To 250°C (see technical section).
- Choice of body and trim materials such as 316ss Monel / Duplex / Titanium.
- Many options available, such as locking devices.
- Seat materials available PTFE, Peeke, PVDFe, Devole others also available (see technical section).
- Manufactured in high integrity, certified (316ss) barstock material.
- Full material traceability & full material traceability.
- Can be supplied fire safe to BS6755 Part 2 or API 607 standard as appropriate.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

Note: Can be supplied with compact "T" bar handles. (option -M)

#### Part Numbers

St/St Part No.	Connections Size	Α	В	С	D	E	F	G	Vent Port Size	Weight (Kgs)
BVM5D2NS	1/4" NPT female x 54mm centres direct instrument mount	144	223	127	103	32	54	32	1/4" NPT female (plugged)	4.1
BVM5D4NS	1/2" NPT female x 54mm centres direct instrument mount	156	223	127	103	32	54	32	1/4" NPT female (plugged)	4.2

For 6,000 psi version add "P" i.e. PBVM5D4NS For male inlet add"-1M" i.e. BVM5D4NS-1M

Seat materials: 6,000 psi = Peeke Seal Materials: Body = PTFE - Stem = Peeke

Inlet Port

Vent Port

Inlet Port

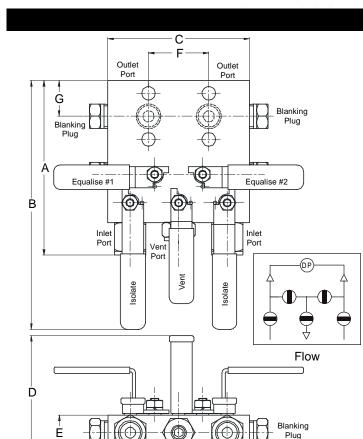
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### **ADM-PRO**<sup>™</sup> Ball Valve Type

**General Information** 

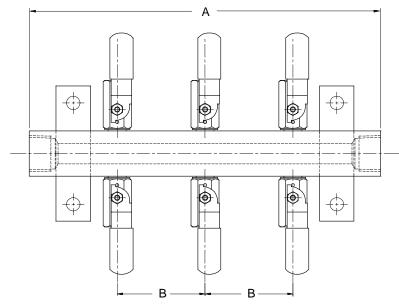
### Air distribution manifolds Rated up to 6,000 psi

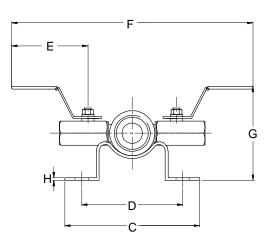
The Alco ADM-PRO<sup>™</sup> range of compact, economical air distribution manifolds come in our standard configuration (shown below) or to client specifications. ADM-PRO<sup>™</sup> can be supplied with up to 40 take-off valves, ball or needle valves. Inlet and drain connections can be made to specification, this includes flanges i.e. 150 lbs. Rf. or even socket / butt weld. Mounting legs are supplied as standard to make installation easier. Take off sizes can vary from 1/4" to 1" in size. Working pressures range from 2,000 psi up to 6,000 psi, also see needle valve version in section 9 page 5 & 6

### **Design Features**

- Bi-directional floating ball design to ensure leak-proof shut-off on pressure or vacuum.
- Manufactured from high integrity, certified (316ss) barstock material.
- Smooth low torque 90° operation.
- Value for money, compact economical design. •
- Compact overall length, reduced weight. •
- Choice of trim materials.
- Available NPT, BSPP or BSPT threads.
- Base mounting holes to allow fixing to enclosure or mounting boss.

- Temperature rating -20°C to 250°C. •
- Available in female x female and male x female versions.
- Available in 316 stainless steel, other materials available. •
- Anti-blow-out internally loaded stem for safety.
- Handle indicates open / closed position at a glance.
- Many options available such as locking devices, mounting brackets, 'C' shaped handle.
- Full material traceability.
- 100% Hydrostatic factory testing before despatch.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.





Note: supplied with mounting legs as standard

#### Part Numbers

St/St Part No.	Inlet / Outlet	No. of take offs	Α	В	С	D	E	F	G	Н	Weight (Kgs)
ADM6-MA2NS	3/4" NPT Female Inlet / outlet 1/4" NPT takeoffs	6	260	65	100	75	57	179	70	2/3	2.0

Seat materials: 6,000 psi = Peek® Seal Materials: Body = PTFE - Stem = Peek®

See technical section for important additional valve data.

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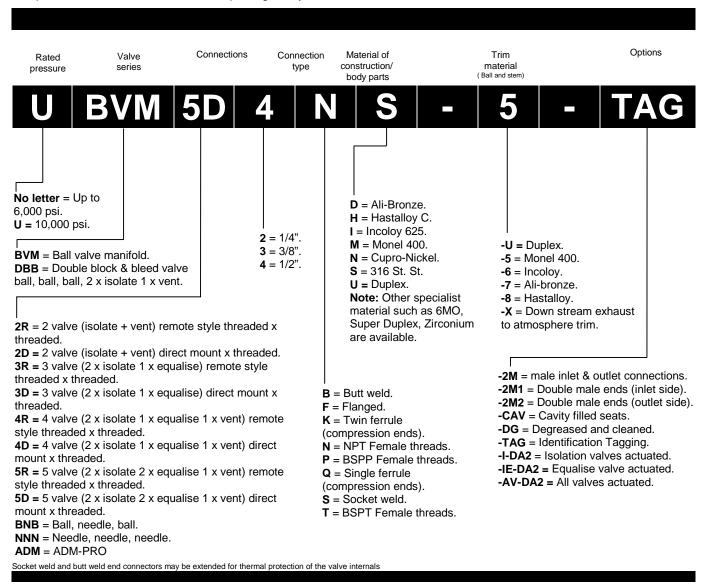
Europe (UK) Tel : 01484 710511 Fax : 01484 713009 International : ++ 44 1484 710511 USA & Canada Tel :++ (1)519 767 665 Fax :++ (1)519 767 6740 http://www.alco-valves.com

# How to order ball valve manifolds

Our part number system is made up of alphanumeric / generic code system as explained below. An example is :-

# 316ss ball valve manifold, 5 valve direct version. 1/2" NPT female process connections x direct instrument mount (54mm centres) rated 10,000 psi with Monel<sub>®</sub> 400 trim & identification tagging.

The part number shown below is made up using the system :-



NOTE 1: The pressure ratings quoted within our literature are maximum hydrostatic pressure ratings for the valves. Certain options available are the products / designs of other manufacturers, Alco Valves cannot accept any responsibility for these products unsuitability or failure in service.

NOTE 2: It is always advisable to refer to specific product literature or contact our technical sales department when ordering valves as some of these options are available only on certain styles of valves. Any special end connections such as compression ends or butt / socket weld may limit the rated working pressure of the valve or component supplied in accordance with the relevant specification of design or use of that method of connection. The valve or component will still carry the maximum working pressure markings in accordance with the valve or component design not the connection method as they vary.

**NOTE 3:** The flow diagram schematics shown may not agree with the handle orientation exactly, they are for representation only.



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